

Bleachers & Benches



Weatherbeater™ Standard Outdoor Bleachers

Built for a lifetime of dependable, trouble-free seating... heavy-duty 2" x 10" anodized aluminum seat planks or add colored planks at additional charge • Recycled plastic ground runners • Choose hot dip galvanized or aluminum structure • Available in 7-1/2', 15' or 21' lengths; 2-, 3-, or 4-tiers • Five-year limited warranty on structure, two-year on planks • Premium bleachers also available with extra seat and heel planks

In-Ground and Portable Player Benches (With or Without Backrest)
Bison player benches come in your choice of 100% welded aluminum or steel support structure • Steel structures have a silver/gray powder coated finish • 21' length for 14 player capacity, 15' for 10 or 7-1/2' for 5 • 2" sq. supports • 2" x 10" x .08" cross section anodized aluminum seats and backs • Portable benches can be used with rubber feet provided or can be bolted down to courtside surfaces • Five-year limited warranty on structure, two-year limited warranty on seats and backs



Covered No-Tip™ Portable Sports Benches

Popularized on soccer fields...but perfect for any outdoor sport to protect players from hot sun and wet weather • Our popular No-Tip combination ballast and transport system allows easy transport and, with base leg extenders, virtually eliminates tip over risk • All-aluminum bench structures are powder coated white • Seat planks and backs are 2" x 10" aluminum extrusions • Select from full-color graphic or solid color vinyl cover • 7-1/2', 15' and 21' lengths, all with two-year limited warranty

How to Select Your Next Soccer Goals

Post Safety While most injuries occur in the open field, injuries caused by player contact with goals are common. Look for goals with a large corner radius on all upright and crossbar tubes or purchase round goals. Choose portable goals with the greatest back depth (10' on 24' x 8' goals) and provide premium anchoring or built-in ballast systems as a part of the package. All play that is governed by National High School Federation rules now allows post padding and only Bison DuraSkin for Soccer padding has virtually no negative impact on ball rebound and only Bison manufactures goals that can maintain the official 24' width with or without upright padding. To assure safety and avoid unnecessary liability, NEVER purchase goals that do not meet ASTM F2056 safety standards. Increase safety with goals that meet ASTM F2673.

Locally Fabricated Goals Over 80% of goal tip-over injuries and deaths reported in a recent study occurred with the use of homemade goals fabricated locally. Failure to understand and follow guidelines and testing requirements often leads to lack of adequate ballast or ground anchoring, unsuitable goal depth and top-heavy goals. Off the shelf tubing is heavy and commonly has sharp corners that affect safety. It is critical to purchase goals that have proper warning labels that also certify the goal meets the ASTM safety standards to reduce liability risk.

Portability Since many soccer fields serve double duty, portable goals make up a large percentage of the market. Even if the goal is not permanently attached to the ground, it might not be truly portable. Overall weight, use of rear stabilizing bars, transport systems and the quality of construction all contribute to the true portability. Common problems with hard to move portables include premature failure of welded corners and the potential for staff or player injury. Aluminum is the material of choice for portable goals. There are some lower cost steel portables but they are heavy, hard to move, prone to rust, and worst of all, dangerous if they tip over. If you have full-time soccer fields, permanent or semi-permanent goals might fit your needs best. Generally, they offer a lower cost alternative with either steel or aluminum as viable options. Bison No-Tip Soccer goals are the perfect balance between portability, durability and safety.

Goal Size Official play at high school, college and many club levels requires 24' wide and 8' high goals. These are the goal opening dimensions. Youth goals are available in a variety of sizes and often local club rules, field availability or other factors will determine goal width. Generally, younger players use smaller fields and goals.

Upright Size and Shape NCAA, National High School Federation and FIFA rules require that front uprights and crossbars be no less than 4" and no more than 5" wide for official play. Round, square, rectangular or oval shaped materials are all permitted. Round goals are often selected by clubs that play by FIFA rules but many other programs like round as well. If you choose square or rectangular goals, pay attention to the corners on the tubes. The bigger the radius, the greater the player safety. Bison offers round, square and rectangular goals.

Convenience It's always easiest to buy in complete, ready-to-play packages. This insures all components are compatible. Features like transport systems and built-in safety ballast on portable goals make goal movement easier and safer. Net attachment methods are not all the same. Avoid systems that have loose clips or Velcro straps that get lost and goals with protruding net attachment hardware that presents a safety issue. Most programs prefer goals with built-in net attachment tracks like Bison's QwikTrack.

Football Gooseneck Post Compatibility Many high schools and collegiate soccer programs share facilities with football and other activities. It is vital that portable soccer goals are compatible with permanently installed football goalposts, allowing quick and easy conversion from football to soccer and back. All official size (24' x 8') Bison Shootout portable goals, **excluding those with the No-Tip feature**, allow placement in front of permanent football goal posts using the same goal line for both sports by moving the rear horizontal stabilizer bar forward or backward. This is especially critical for fields with permanently painted field markings.

Durability/Warranty When you invest in soccer goals, you want to be confident they will provide maintenance-free service for many years. Aluminum goals have the advantage of a lifetime of rust free use. Some common aluminum goals, however, are prone to failure of welds where backstays attach to uprights. Big bulky goals get dragged across the field, putting stress on joints and resulting in the need for costly repairs. Bison's unique Torque Tested backstay attachment system, standard rear stabilizer bar and built-in transport and ballast systems on many goals allow Bison to offer an eight-year limited warranty on 4" round and 4" square goals. Compare features and warranties to maximize value.

Your Guide to Field Sports Goals



ShootOut™ No-Tip™ Soccer Goals

ShootOut™ Value Soccer Goals



No-Tip Packages include goals with combination transport/ballast drums, competition white nets, zippered net storage bag, rear horizontal stabilizer bars and QwikTrack net attachment kits.

Customer supplies 250# of sand to fill ballast drums.

All No-Tip packages meet ASTM F2056 and ASTM F2673.



Value Packages in Five Popular Sizes

Value Packages include goals, auger style hold downs, rear stabilizer bar and QwikTrack net attachment kits (nets and transport kits sold separately). All Value Packages meet ASTM F2056.

ShootOut™ No-Tip™ Portable Soccer Goals

Easy to move and safe at the same time... Bison No-Tip portable soccer goal packages help facility managers sleep well at night • No-Tip packages meet all ASTM F2056 and ASTM F2673 standards for safety and performance without the use of loose ballast bags or undependable ground stakes that are often forgotten or improperly installed • Extra backstay depth, radii on all square post corners and net attachment that has no hardware • In addition to the No-Tip transport/ballast drums and lightweight aluminum post design, all Bison portable goals feature a unique Torque Tested backstay attachment design and rear backstay spreader bar that allows us to offer an industry-leading **eight-year limited warranty** that includes typical failure of the vulnerable connection between uprights and the backstays • Goals meet or exceed all NCAA, National High School Federation and FIFA standards and rules • Qwik-Track net attachment system allows net clips to stay connected securely to the net when net is removed from goal • No loose fasteners, Velcro straps, welded hooks or screw-on net clips are necessary • Extra thick textured white powder coat finish • Backstays are galvanized • All ShootOut goals are sold in pairs • See chart at right for goal size options



Ballast & Wheel In One!



No-Tip Packages in Three Popular Sizes

Model	Post Size	Goal Size	Net	Weight
SC2480PA24NT	2" x 4"	24' (w) x 8' (h) x 4' (t) x 10' (b)	Included	500#/pair
SC2170PA24NT	2" x 4"	21' (w) x 7' (h) x 4' (t) x 7' (b)	Included	450#/pair
SC1865PA24NT	2" x 4"	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	Included	430#/pair
SC2480PA40NT	4" ROUND	24' (w) x 8' (h) x 4' (t) x 10' (b)	Included	540#/pair
SC2170PA40NT	4" ROUND	21' (w) x 7' (h) x 4' (t) x 7' (b)	Included	490#/pair
SC1865PA40NT	4" ROUND	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	Included	450#/pair
SC2480PA44NT	4" SQUARE	24' (w) x 8' (h) x 4' (t) x 10' (b)	Included	540#/pair
SC2170PA44NT	4" SQUARE	21' (w) x 7' (h) x 4' (t) x 7' (b)	Included	490#/pair
SC1865PA44NT	4" SQUARE	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	Included	450#/pair



Football Field Compatibility



No-Tip (top) and Tip & Roll Transport Kits Available

ShootOut™ Value Portable Soccer Goals

Bison's portable aluminum soccer goals in Value Packages offer many of the quality features available on Bison No-Tip packages but are designed to offer a durable option at a budget conscious price... Select one of five available sizes in your choice of 4" round, 4" square, or 2" x 4" rectangular from the chart below • Order compatible nets and Tip & Roll or No-Tip transport kits separately • All 24' x 8' official size competition goals meet all NCAA, National High School Federation and FIFA rules

Model	Post Size	Goal Size	Order Net	Weight
SC2480PA24E	2" x 4"	24' (w) x 8' (h) x 4' (t) x 10' (b)	SC100N	430#/pair
SC2170PA24E	2" x 4"	21' (w) x 7' (h) x 4' (t) x 7' (b)	SC080N	380#/pair
SC1865PA24E	2" x 4"	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	SC072N	360#/pair
SC1265PA24E	2" x 4"	12' (w) x 6½' (h) x 4' (t) x 6½' (b)	SC060N	210#/pair
SC0945PA24E	2" x 4"	9' (w) x 4½' (h) x 2' (t) x 4½' (b)	SC050N	240#/pair
SC2480PA40E	4" ROUND	24' (w) x 8' (h) x 4' (t) x 10' (b)	SC100N	435#/pair
SC2170PA40E	4" ROUND	21' (w) x 7' (h) x 4' (t) x 7' (b)	SC080N	385#/pair
SC1865PA40E	4" ROUND	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	SC072N	345#/pair
SC2480PA44E	4" SQUARE	24' (w) x 8' (h) x 4' (t) x 10' (b)	SC100N	435#/pair
SC2170PA44E	4" SQUARE	21' (w) x 7' (h) x 4' (t) x 7' (b)	SC080N	385#/pair
SC1865PA44E	4" SQUARE	18½' (w) x 6½' (h) x 4' (t) x 6½' (b)	SC072N	345#/pair

Why Buy Bison Soccer Goals?



QwikTrack Net Attachment With No Loose Hardware



Torque Tested Backstay Attachment To Eliminate Weld Failure



Optional Practice and Game Safety Padding



4" Round Goals
24' x 8' x 4' x 10'
21' x 7' x 4' x 7'
18.5' x 6' x 4' x 6.5'



4" Square Goals
24' x 8' x 4' x 10'
21' x 7' x 4' x 7'
18.5' x 6.5' x 4' x 6.5'



2" x 4" Rectangular
24' x 8' x 4' x 10'
21' x 7' x 4' x 7'
18.5' x 6.5' x 4' x 6.5'
12' x 6.5' x 4' x 6.5'
9' x 4.5' x 2' x 4.5'

Euro No-Tip™ Futbol Goals

In-Ground Soccer Goals

Soccer Nets

Soccer Accessories



Optional SC02BSA European Backstays shown below



Woven Knotless HTPP Soccer Nets

These premium nets are designed specifically for Bison soccer goals but can be used on any soccer goal with comparable top and bottom depth. . .Constructed of heavy super high tenacity polypropylene (HTPP) multi-filament rachel knotless netting, nets are non-abrasive

- 4 mm white hexagon mesh nets have heavy rope edges
- Free mesh carry bag for easy transport or storage
- Not returnable • 90-day warranty



Model	Width	Height	Top Depth	Bottom Depth	Shipping Weight
SC100N	24'	8'	4'	10'	Approx. 21#/pair Sm. Pkg.
SC106N	24'	8'	4'	6'	Approx. 20#/pair Sm. Pkg.
SC080N	21'	7'	4'	7'	Approx. 12#/pair Sm. Pkg.
SC072N	18.5'	6.5'	4'	6.5'	Approx. 11#/pair Sm. Pkg.
SC060N	12'	6.5'	4'	6.5'	Approx. 9#/pair Sm. Pkg.
SC050N	9'	4.5'	2'	4.5'	Approx. 6#/pair Sm. Pkg.



Model	Width	Height	Top Depth	Bottom Depth	Shipping Weight
SC095N	24'	8'	0'	8'	Approx. 12#/pair Sm. Pkg.
SC075N	21'	7'	0'	7'	Approx. 10#/pair Sm. Pkg.
SC071N	18.5'	6.5'	0'	6.5'	Approx. 9#/pair Sm. Pkg.
SC055N	12'	6.5'	0'	6.5'	Approx. 7#/pair Sm. Pkg.
SC045N	9'	4.5'	0'	4.5'	Approx. 5#/pair Sm. Pkg.



SC04SM ScoreMore™ Training Targets

Most goals are scored in the corners of the goal . . .Bright orange targets for any make, model or size of goal • Velcros on in minutes and springs back into position after kick • 16" x 18" targets attach on the face of the goal • Set of four fits in a storage bag • One-year limited warranty



Soccer Corner Flags

Official corner flags in zippered transports and storage bag. . .Choose **SC06CF** with push-in ground spikes for natural turf or **SC06CFW** with sand-fillable weighted dome base for artificial turf or indoor use • Springs to upright position • Includes orange flags • Set of four

All Aluminum Soccer Goals

Fold & Store Soccer Goals

Soccer Safety Padding

All Aluminum ShootOut™ No-Tip™ Portable Soccer Goals
100% Aluminum. . .Fully welded aluminum 4" square uprights and 2" square backstay assemblies feature extra welded gusset plates at critical corner connections • Bison's QwikTrack net attachment system allows easy net attachment to upright, crossbar, bottom sides and rear of goal • Patented No-Tip integrated ballast and transport system requires no ground anchors or loose ballast • Meet all NCAA, National High School Federation, FIFA, ASTM F2056 and ASTM F2673 rules and specifications • Specially designed extrusions have extra heavy wall thickness and large corner safety radii to guarantee both durability and safety • Three popular sizes available • White textured powder coated finish • Eight-year limited warranty • Sold in pairs



Fold and Store™ Portable ShootOut™ Soccer Goals

When space is at a premium. . .Fold and Store Shootout soccer goals are the right fit • Similar to Bison's 4" square soccer goals but with the added convenience of simply collapsing goal into a 10" thick package when not in use • Choose from three popular sizes • No loose hardware or tools required • Net stays attached if desired • Meets ASTM F2056

- Sold in pairs including nets, net clips, 12" semi-pneumatic transport wheels, and auger style anchors
- Order four optional SC50B ballast bags for use on artificial turf



Soccer Upright Post Padding

Protect your players from injuries caused by contact with goal uprights. . . Bison's revolutionary DuraSkin™ molded soccer padding virtually eliminates concerns about the effect of post padding on play • Isn't it time that soccer players are given the same safety considerations as players of other sports? • Choose from premium DuraSkin padding or from our vinyl covered youth/practice padding • Padding covers the bottom 72" of the posts for improved player safety at all levels of play • One kit covers both posts on one goal • DuraSkin meets NHSF rules interpretation 1-4-1.

Goal Upright Size	DuraSkin Premium Padding	Shipping Wtg.	Youth Practice Padding	Shipping Wgt.
4" Square	SC44PP	20#/Kit	SC00PP	10#/Kit
4" Round or Elliptical	SC40PP	15#/Kit	SC01PP	10#/Kit
2" x 4" Rectangular	SC24PP	16#/Kit	SC00PP	10#/Kit

SC50B Ballast Bag

Safety first. . .Use in place of ground anchors on artificial turf fields or as preferred or supplemental anchoring • Requires two per goal • Black vinyl bag with zippered sides • Capacity for 70# of sand or gravel (customer provided)



SC04GA Ground Anchor Kit

Auger style anchors are superior to straight ground anchors. . .Proper use complies with NCAA and NFHS rules regarding anchoring and tip over of portable soccer goals • Set of 4 (two per goal)



SC10 Velcro® Soccer Net Attachment Kit

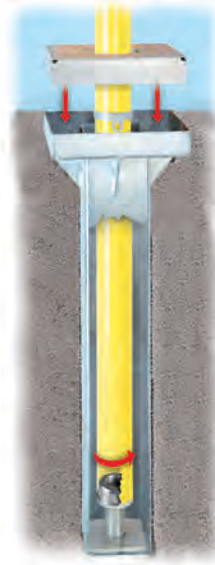
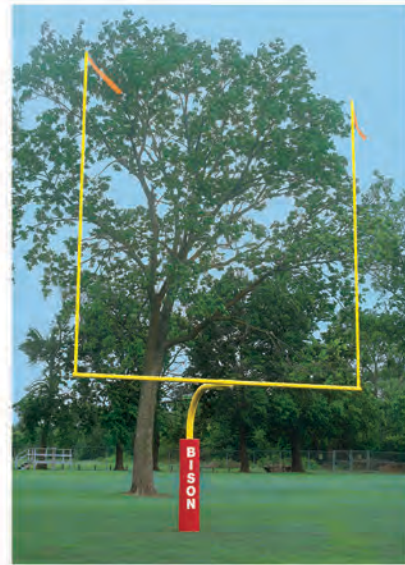
Attach any manufacturer's nets to any manufacturer's goals. . .Double side Velcro straps, ground stakes and a storage bag • Attaches nets to two goals



Gooseneck Football Goalposts

H-Style Rugby & Football Goalposts

Combo Soccer/Football/Rugby Goals



5-9/16" Gooseneck Football Goalposts

These are the heaviest Bison goalposts... Choose 96" or 72" setback • 48" ground bury • 5-9/16" O.D. schedule 40 pipe is bent then powder coated • Bison's exclusive PerfectGoal design for precise vertical and horizontal alignment and ease of installation • 4-1/2" steel tube crossbar and 20' long, 2-3/8" diameter aluminum uprights • Order **FB10EXT** to increase upright from 20' to 30' • Can use with PerfectGoal ground sleeves • Sold in pairs

Model and Description	Setback	Weight
FB55HS-SY High School Safety Yellow	72"	1200#/pair, Truck
FB55HS-WT High School White	72"	1200#/pair, Truck
FB55CG-SY Collegiate Safety Yellow	72"	1075#/pair, Truck
FB55CG-WT Collegiate White	72"	1075#/pair, Truck
FB58HS-SY High School Safety Yellow	96"	1250#/pair, Truck
FB58HS-WT High School White	96"	1250#/pair, Truck
FB58CG-SY Collegiate Safety Yellow	96"	1125#/pair, Truck
FB58CG-WT Collegiate White	96"	1125#/pair, Truck



4-1/2" Gooseneck Football Goalposts

Popular gooseneck styling and Bison's exclusive PerfectGoal design makes these goalposts an excellent value... Posts bury 48" into the ground for stability or use PerfectGoal ground sleeves for removable installation • Posts have 60" setback and 20' long aluminum uprights • Crossbars are 4-1/2" steel tube • Sold in pairs

Model and Description	Setback	Weight
FB45HS-SY High School 4½" Safety Yellow	60"	1050#/pair, Truck
FB45HS-WT High School 4½" White	60"	1050#/pair, Truck
FB45CG-SY Collegiate 4½" Safety Yellow	60"	925#/pair, Truck
FB45CG-WT Collegiate 4½" White	60"	925#/pair, Truck



FB35-GV H-Style Galvanized Goalposts

Our most affordable goalpost option... Features 3-1/2" heavy wall galvanized uprights and crossbars • Posts bury directly into the ground 3' for excellent rigidity • Official high school 23' 4" wide x 10' high uprights or crossbar can be field cut for 18' 6" college width • Great for practice fields, youth fields and budget conscious programs • Rain caps keep water out of posts • Sold in pairs

FBRUGBY Official Rugby Goals

Goals as tough as the players who play the game... Heavy wall 3-1/2" diameter galvanized steel uprights and crossbars • Uprights extend 27' above the playing surface and bury 3' into the ground • Crossbar spreads upright to official 18' 4" width • Height can be adjusted in the field • Galvanized surface can be painted • Rain caps keep water out • Goals meet all applicable rules • Sold in pairs



ShootOut™ Combo Aluminum Football/Soccer/Rugby Goals

When teams share space... Combo Goals are the answer • 4" square aluminum • QwikTrack net system • Large corner radii for safety • White powder coated finish • Official 24' (w) x 8' (h) soccer goals and official 10' high football crossbar • 10' uprights can be high school, college or rugby width • Order **SC2480IGAFB** for in-ground goals (left) or **SC2480PA44FB** for portable (right) • Eight-year limited warranties • Sold in pairs



Football Accessories



FBCPP Competition Goalpost Padding

Super thick 5" foam covered with weatherproof vinyl in your choice of 16 school colors (or order **FBCPPG** for printed full-color graphic padding)... Velcro closures • Protects players to a height of 72" • Meets all NCAA and National High School Federation rules • Designed to fit all goalposts to 5-9/16" diameter and 4" square • Lettering and logos on solid color pads available • Order one per goalpost

FBCPPG (left), FBCPP with Logo and Lettering (right)



FBCPPW Goalpost Padding Wrap

Easy-to-install heavy vinyl graphic wraps are custom made to fit your existing goalpost pads... Full color graphic printing options • Velcro attachment • Includes transport and storage bag • Sold in pairs



FBWDS Wind Direction Streamers (left)

Official size • Set of four, includes hardware

FB04EM Weighted Goal Line End Markers (right)

Just place on end line • Meets all NCAA and National High School Federation rules • Set of four

Goals for Other Field Sports



LC200 Official Steel Competition Lacrosse Goals

Goals meet all NCAA and National High School Federation rules for competition play... Popular flat iron style base allows use indoors or outdoors on any surface • 1-1/2" (1.9" O.D.) schedule 40 pipe framework has thick ground bars for sturdy ground staking or use of ballast bags to stabilize • Orange powder coated finish • Includes four ground anchors and nets • 6' (h) x 6' (w) x 7' (d) • Sold in pairs • One-year limited warranty

FH200 Field Hockey Goals

Durable design for high level competition... 100% aluminum with black 1/4" UHMW kick boards • White powder coated finish • QwikTrack net attachment • Meets all USFHA and National High School Federation rules • Includes two goals, two nets and net attachment kit • Two-year limited warranty



"I, like most of my colleagues, have resisted efforts to pad soccer goals despite being aware of goal contact related injuries. When an injury affected my goalie daughter, I began investigating padding solutions. Bison's DuraSkin for Soccer is the perfect balance between player safety and the integrity of the game. Isn't it time we provide soccer players at all levels the same protection from goal contact given football, volleyball and basketball players?"

Dennis Andersen
West Palm Beach, Florida